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Approved : *PFT*
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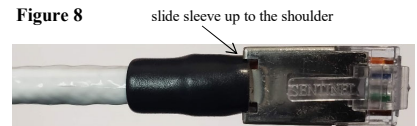
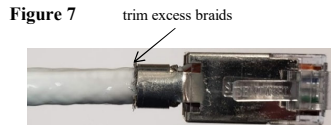
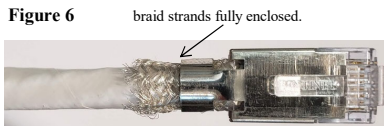
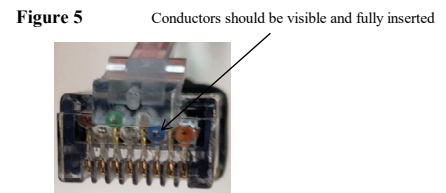
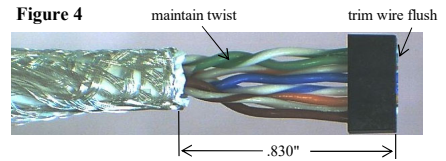
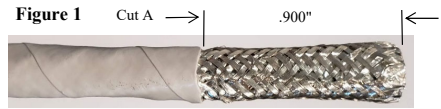
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 Rev 0
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Termination Instructions for PIC P/N 111171 - RJ45 PLUG WITH STRAIN RELIEF SLEEVE
 (for E6A0824, E6A2824, E6A3824, & E6A6824 ETHERNET CABLES)

Required Tooling :	PIC P/N 111183 Crimp Tool, Heat Gun
Recommended Hand Tools :	X-acto Knife, Sharp Razor, Wire Cutters, Magnifier, Small Side Snips

- 1) Install Labels (if applicable), then install the strain relief sleeve. Make Cut A @ 0.900" from end of cable, through Jacket only. DO NOT nick or cut into the braids. Remove the jacket (Fig. 1).
- 2) Flair and fold braid back over the jacket (Fig. 2).
- 3) Remove the foil shield and PTFE tape at Cut A to expose the twisted pairs. Move wires to the side and carefully trim spline flush with Cut A (Fig. 3); verify insulation integrity.
- 4) Untwist each pair, for approximately half of the stripped length, carefully straighten each wire. Align wires into desired wire configuration per work print, and install wires into the load bar. Use installed load bar to "comb" or work the wires into shape, until thoroughly straight for approximately half the cut length, while maintaining pairs' twist close to Cut A. Set far edge of load bar at .830" from the jacket and trim conductors flush (Fig. 4).
- 5) Bend the connector strain relief tab down, to allow entry for wires. Install wires into the connector body, keeping alignment intact. To complete full insertion, push while lightly wiggling the cable to help the conductors slide into their channels. Proper insertion is indicated by viewing ALL of the wire conductors through the front end of the connector body. Use Magnifier if needed (Fig. 5).
- 6) Smooth the braid down over the jacket. Bend the strain relief tab to align with the cable, careful to keep the braid strands enclosed (Fig. 6). Lightly bend the ends of the strain relief tabs in to prep for crimping.
- 7) Verify full insertion before crimping the connector. Crimp using PIC P/N 111183 crimp tool. Trim any braids past the end of the crimped strain relief tab (Fig. 7).
- 8) Slide the sleeve up over the crimped strain relief tabs, up to the shoulder (Fig. 8).

All Dimensions in inches - Not to Scale



RJ45 Wiring Configuration for 568A or 568B		Pin	568A Configuration	568B Configuration
<p>Top View</p>	1	White / Green	White / Orange	
	2	Green	Orange	
	3	White / Orange	White / Green	
	4	Blue	Blue	
	5	White / Blue	White / Blue	
	6	Orange	Green	
	7	White / Brown	White / Brown	
	8	Brown	Brown	